

## Material: ASTM B505 C93600

### Standard Specification for Copper Alloy Continuous Casting

**Group:** Non-Ferrous Copper Alloy

**Sub Group:** ASTM B505 Copper Alloy Continuous Casting

**Application:** Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade

**Belongs to the Industry:** Casting

| Chemical Composition |           |                 | Heat Treatment               |          |
|----------------------|-----------|-----------------|------------------------------|----------|
| Aluminium            | Al %      | 0.005 max.      | As-Cast                      |          |
| Iron                 | Fe %      | 0.200 max.      |                              |          |
| Ni + Co              | Ni% + Co% | 1.000 max.      |                              |          |
| Phosphorus           | P %       | 1.500 max.      |                              |          |
| Lead                 | Pb %      | 11.000 - 13.000 |                              |          |
| Sulphur              | S %       | 0.080 max.      |                              |          |
| Antimony             | Sb %      | 0.550 max.      |                              |          |
| Silicon              | Si %      | 0.005 max.      |                              |          |
| Tin                  | Sn %      | 6.000 - 8.000   |                              |          |
| Zinc                 | Zn %      | 1.000 max.      |                              |          |
| Copper               | Cu %      | 79.000 - 83.000 | <b>Mechanical Properties</b> |          |
| -                    | -         | -               |                              |          |
| -                    | -         | -               |                              |          |
| -                    | -         | -               |                              |          |
| -                    | -         | -               |                              |          |
| -                    | -         | -               |                              |          |
|                      |           |                 | Tensile Strength in Mpa      | 227 min. |
|                      |           |                 | Yield Strength in Mpa        | 138 min. |
|                      |           |                 | Elongation in %              | 10 min.  |
|                      |           |                 | Reduction of Area in %       | -        |
|                      |           |                 | Hardness in BHN              | -        |
|                      |           |                 | Impact in Joule              | -        |

| Cross Reference Table |          |         |                              |
|-----------------------|----------|---------|------------------------------|
| Material              | Standard | Country | Grade Belong to the Industry |
| C93600                | UNS      | USA     | Rod, Bar, Tube and Shapes    |
| B30 C93600            | ASTM     | USA     | Ingot and Casting            |
| B66 C93600            | ASTM     | USA     | Casting                      |
| B271 C93600           | ASTM     | USA     | Casting                      |
| CACIn406              | KS       | Korea   | Ingot and Casting            |
| SB-271 C93600         | ASME     | USA     | Casting                      |
| -                     | -        | -       | -                            |

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